It shall apply from: **26-03-2024 r.**

**THE ASSEMBLY INSTRUCTION OF:**

**108770 Fun Box 17**

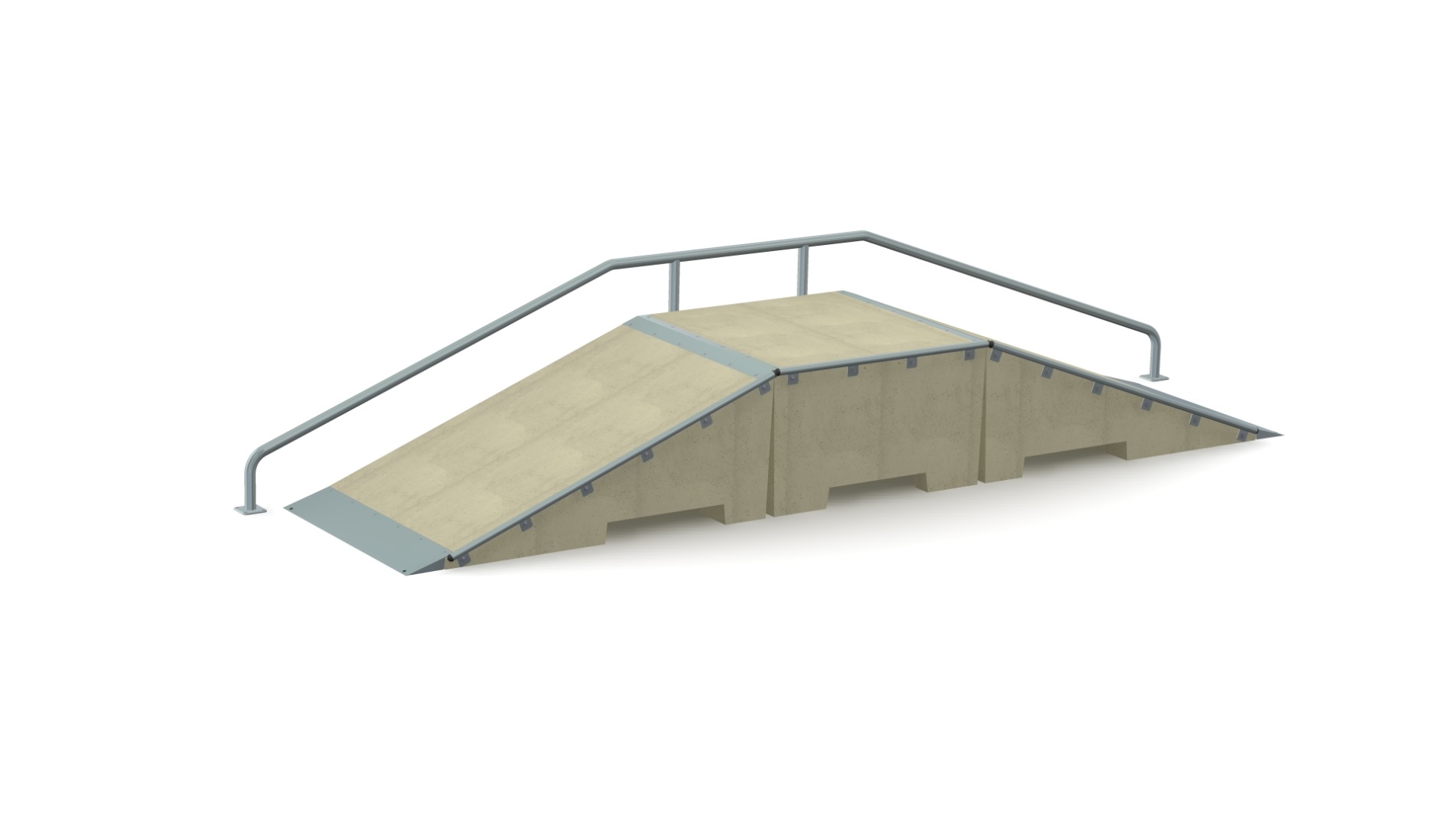
****

TABLE OF CONTENTS

[WSTĘP 2](#_Toc157505734)

[ETAP 1 – Strefa bezpieczeństwa 3](#_Toc157505735)

[ETAP 2 – montaż konstrukcji 3](#_Toc157505736)

[1. Wykaz elementów 3](#_Toc157505737)

[2. Schemat montażu 4](#_Toc157505738)

# INTRODUCTION

* Overall dimensions: 5,34 x 1,26 x 0,99 m



# STAGE 1 – Preparatory works – safety zone

* Secure the assembly site to keep others at a distance
* Set the construction in a designated place having regard to required impact area.



WARNING!

Installation shall be performed in accordance with safety & health standards

# STAGE 2 – Assembly of the construction

## List of components

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| NR | NAZWA CZĘŚCI | OPIS | SZT. |  |
| 1 | Bank 700 |  | 2 | 151270.00Z |
| 2 | Box 700 2S | 1200x1200x700 | 1 | 160070.02S |
| 3 | Stainless steel toe plate | 250x1200 | 2 | SN.250.000 |
| 4 | Side railing for Bank 700 |  | 2 | SP.BK.002 |
| 5 | Side railing for Box |  | 1 | SP.BX.004 LR |
| 6 | Single side Rail 700 |  | 1 | SP.R70.B1.002 |
| 7 | Sheet metal connector Bank-Box | 139x1200x5 | 2 | SP.Ł.101 |
| 8 | Countersunk screw | M10 x 20 | 24 | DIN 7991 |
| 9 | Washer | Ø30xØ10,5x2,5 (M10) | 20 | DIN 9021 |
| 10 | Washer | Ø50xØ17x3 (M16) | 2 | DIN 9021 |
| 11 | Hexagon head screw | M10 x 25 | 20 | DIN 933 |
| 12 | Hexagon head screw | M16 x 30 | 2 | DIN 933 |
| 13 | Countersunk screw - torx | TX45 - M8x16 | 12 | ISO 14581 |
| 14 | Extension bolt | Ø10x80 | 4 |  |
| 16 | Countersunk screw | M12 x 30 | 8 | DIN 7991 |
| 17 | Anchor with thread | Ø18x80 - M12 | 8 |  |

## Assembly scheme

* Screw the steel toe plate (item 3) to the Bank (item 1) by using item 9, 11 and 13.



* Place the concrete elements (item 1, 2) in designated area according to the illustration below:



* Connect the upper surfaces of the concrete elements together (poz. 1, 2) with sheet metal connectors (item 7) and screws (item 8).



* Screw the side railings (item 4, 5) to the side surfaces of the concrete elements ( item 1, 2) by using items 9 and 11.



* Screw the Rail (item 6) to the concrete construction ( item 2) by using item 10 and 12. Both ends of the (item 6) shall be screwed to the ground with a chemical anchor and item 16, 17.



* Remove the slacks in joints
* Put the statutory plate