



It shall apply from: **15-10-2018 r.**

THE ASSEMBLY INSTRUCTION OF:
Ollie Box Five-Piece
PRODUCT CODE: **182450**



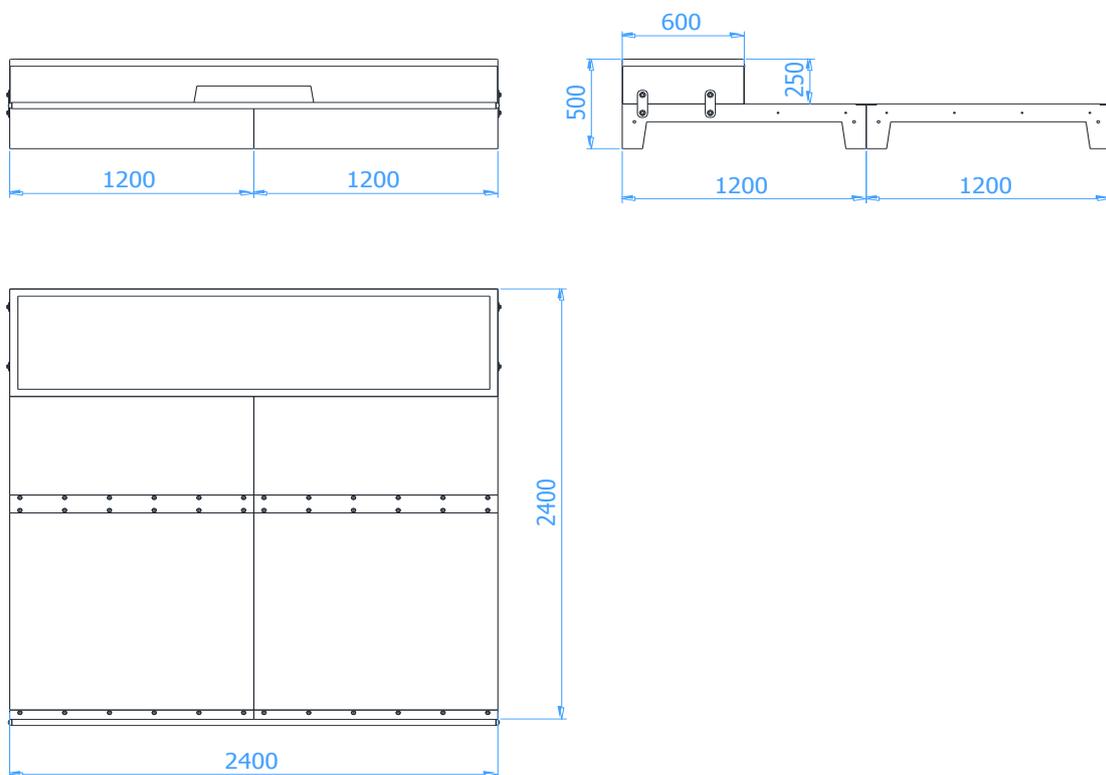


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INTRODUCTION

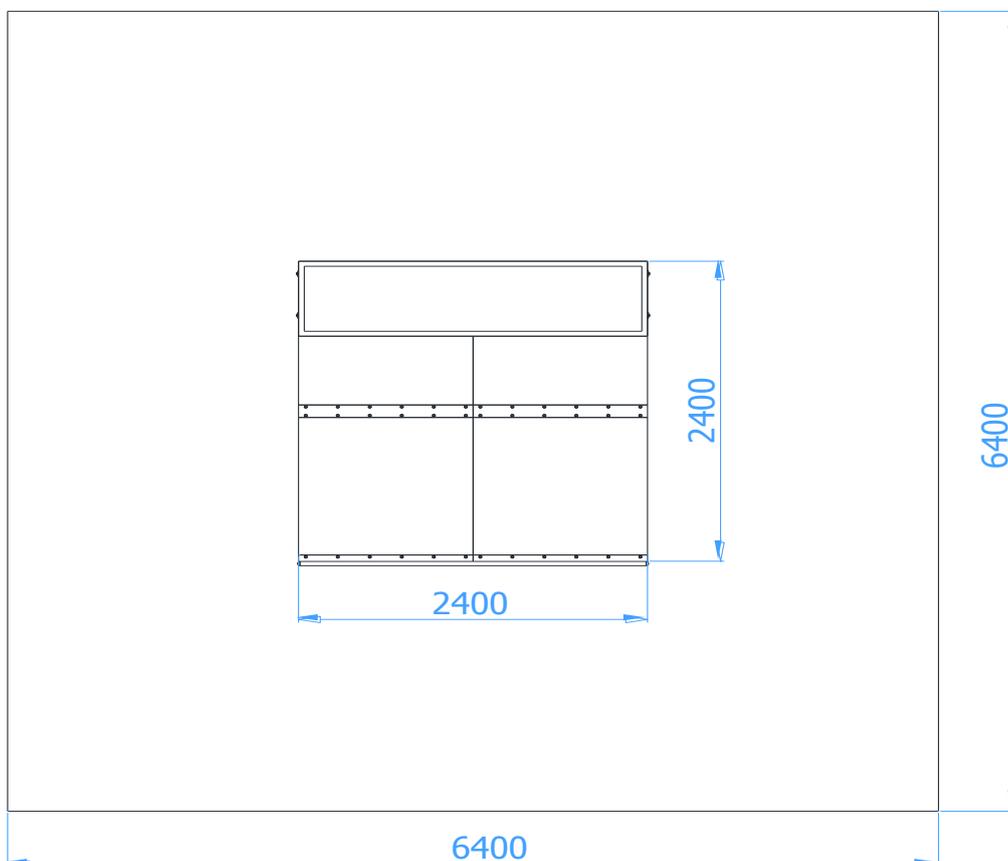
- Overall dimension: 2,40 x 2,40 x 0,5 m





STAGE 1 – Preparatory work – safety zone

- Secure the assembly site to keep others at a distance
- Set the construction in a designated place having regard to required impact area.



WARNING!

Installation shall be performed in accordance with safety & health standards

STAGE 2 – Assembly of the construction

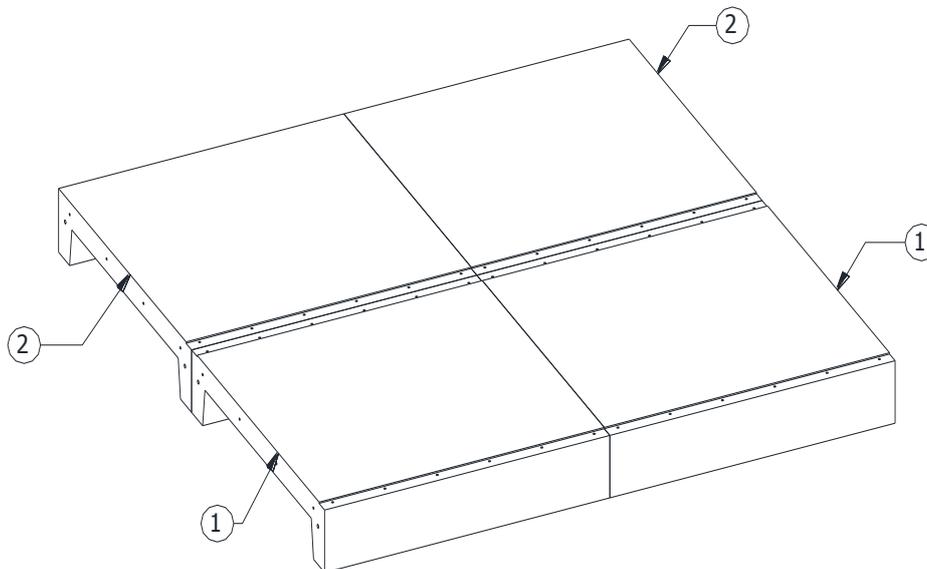
1. List of components

No	Name of component	Dimensions	Qty.	Norm
1	Box 250 2S	120x120x250	2	
2	Box 250 1S	120x120x250	2	
3	Ollie top unit	600x250x2 400	1	
4	Ollie box connector	153x50x5	4	SP.Ł.104
5	Double top rail for Box		1	SP.BX.007
6	Sheet metal connector of Box-Box	100x1200x5	2	SP.Ł.100
7	Hexagon head screw	M10 x 25	8	DIN 933
8	Countersunk screw	M10 x 20	36	DIN 7991
9	Washer	Ø30xØ10,5x2,5 (M10)	8	DIN 9021

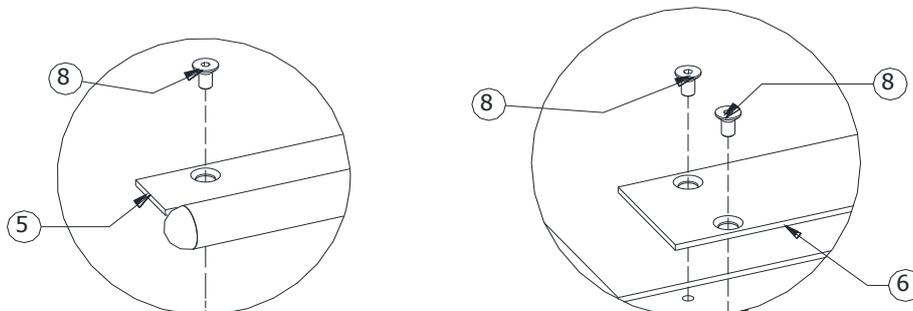
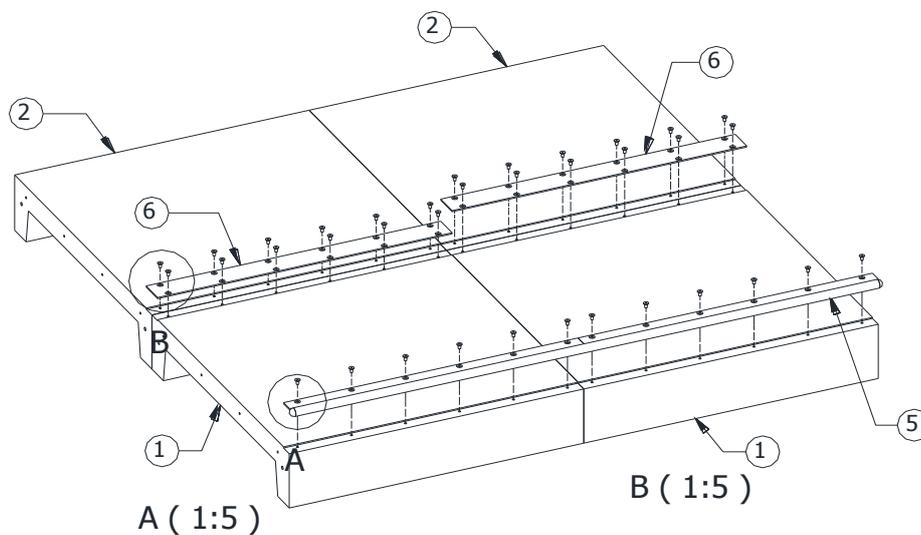


2. Assembly scheme

- Set the concrete elements Box (point 1 and 2) in designated place (poz.1, 2)

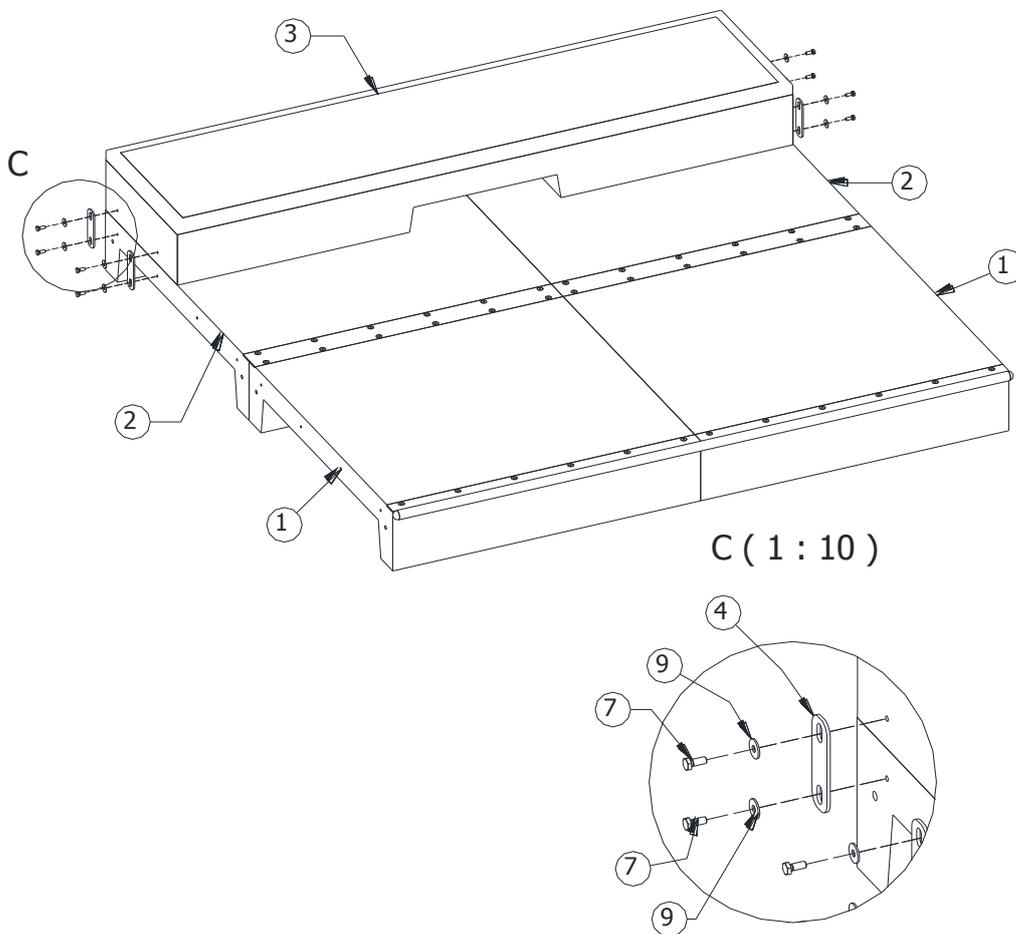


- Connect the concrete elements (point 1 and 2) by screwing the sheet metal connector (point 6) with countersunk screws (point 8). Screw the top rail (point 5) to the upper part of concrete elements (point 1) by using countersunk screws of point 8.





- Put the Ollie top unit (point 3) on the Box elements (point 2) and screw it with sheet metal connector (point 4), screws and washers (point 7, 9).



- Remove the slacks in joints
- Put the statutory plate