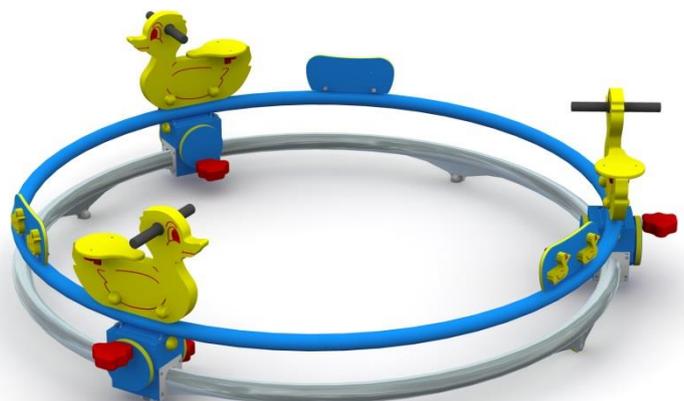
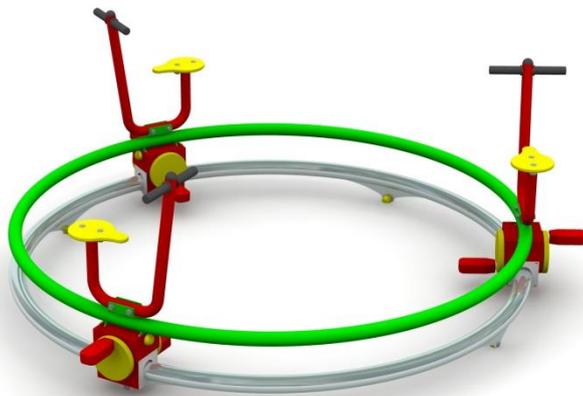
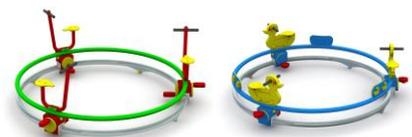


It shall apply from: **03-02-2016 r.**

## ASSEMBLY INSTRUCTION OF PEDAL-POWERED MERRY-GO-ROUND

### **2204A Pedal-Powered Duck Merry-Go-Round** **2204B Cycle Merry-Go-Round**



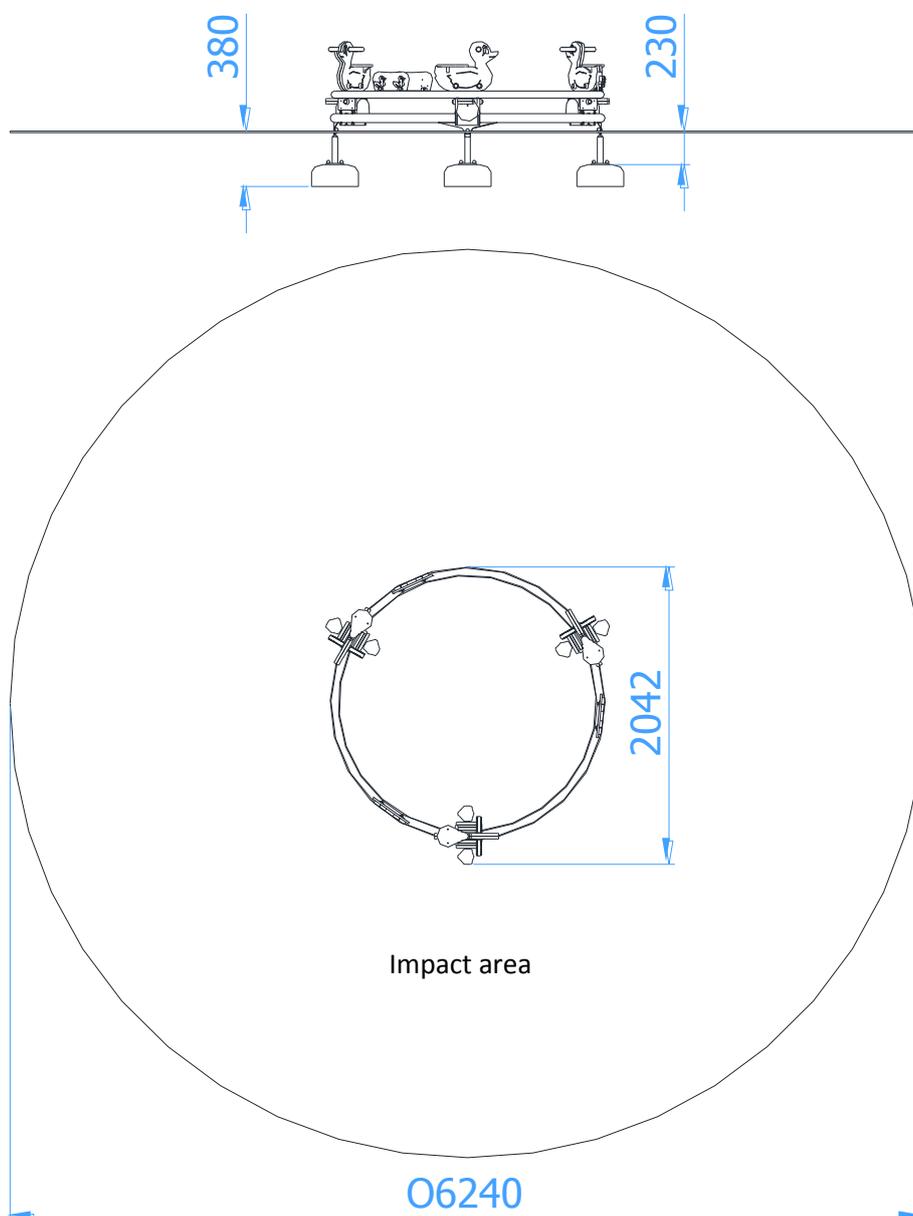


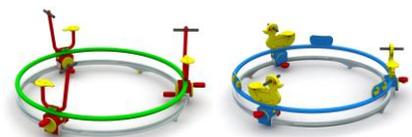
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## INTRODUCTION

- 2204A - Max. free fall height: 0,46 m
- 2204B - Max. free fall height: 0,55 m
- Depth of foundation: 0,38 m
- Impact area:  $\varnothing 6,24$  m

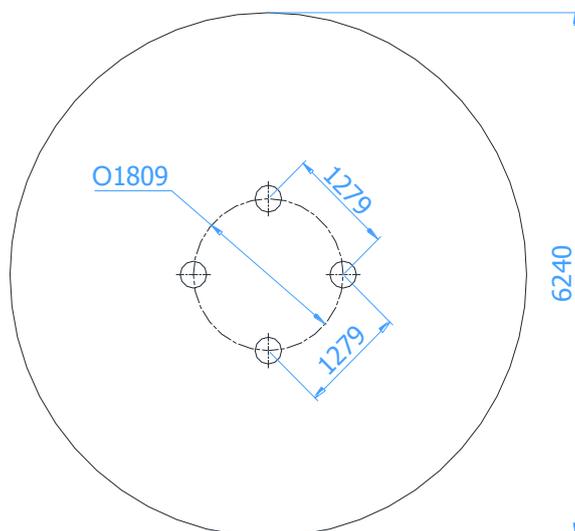




## STAGE 1 – preparatory work

- Secure the assembly site to keep others at a distance
- Set the construction in the selected location while maintaining required impact area
- Mark approximately points of contact between stanchions and the ground.

Foundations positions:



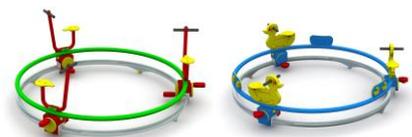
### WARNING !

All installation activities shall be performed in accordance with health and safety standards  
 A foundation setup tolerance is  $\pm 50$  mm.

## STAGE 2 – assembly of the construction

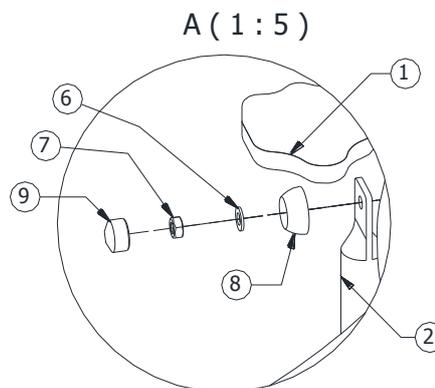
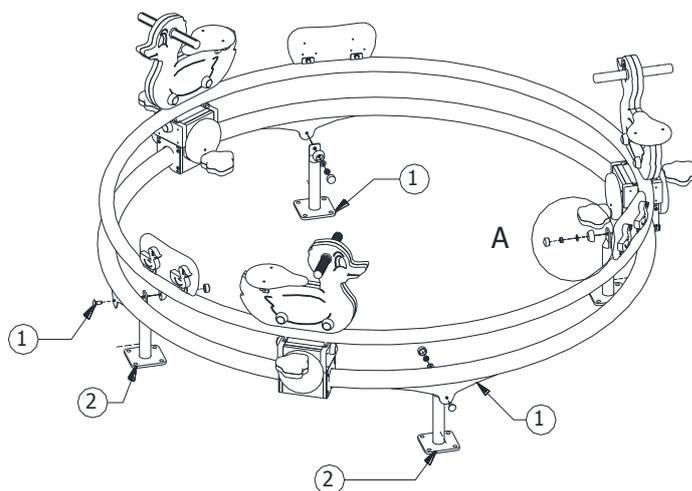
### 1. List of components

No	Name of component	Dimension	Qty.
1	Pedal-powered merry-go-round		1
2	Steel feet		4
3	Concrete foundation	O-320-4D	4
4	Hexagon head screw	M10x25	16
5	Carriage bolt	M10x35	4
6	Washer	$\text{Ø}20 \times \text{Ø}10,5 \times 2$	20
7	Nut	M10	4
8	Screw cap	M10	4
9	Screw cover	M10	4

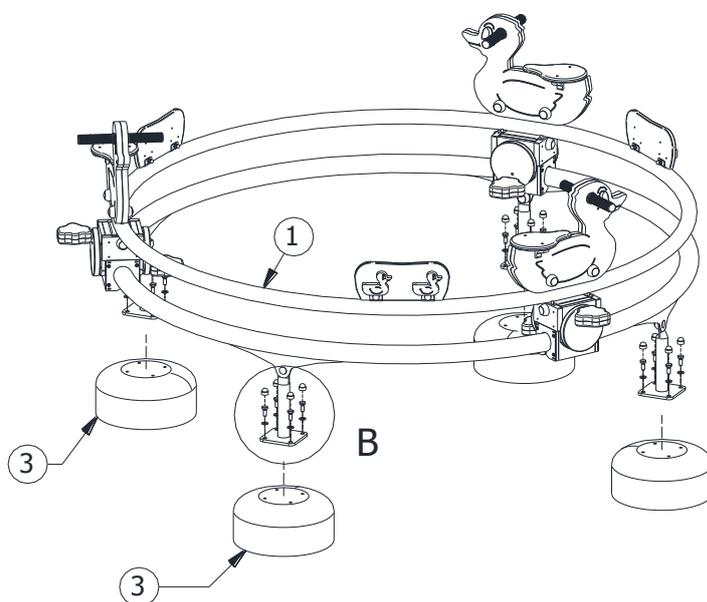


## 2. Assembly scheme

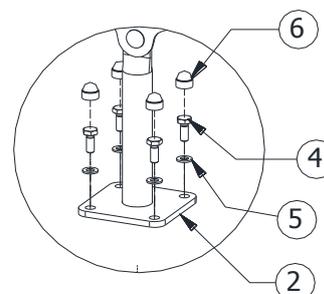
- Determine foundation setup
- Turf (if any) shall be removed and set aside
- Excavate holes for foundations with a appropriate depth
- Put the foundations into the holes
- Screw the feet to the track



- Screw the device to the foundations



B ( 1 : 10 )



- Level the construction and set its vertical alignment. Check if the basic level mark coincides with level of the ground.
- Remove the slacks in joints
- Fill the holes with soil, compact it and level it with turf (if any) to the level of the ground
- Put the statutory plate