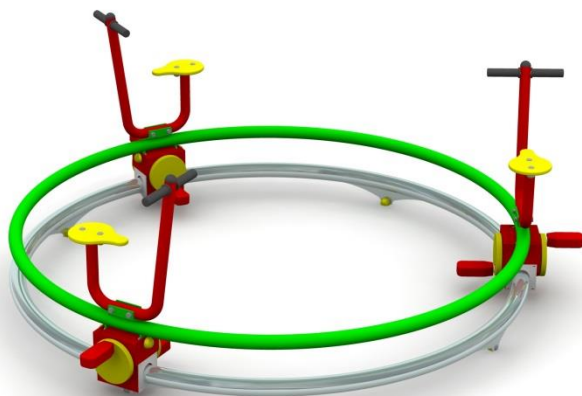
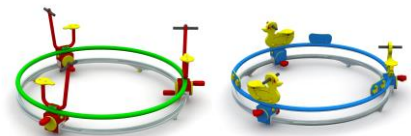


It shall apply from: **03-02-2016 r.**

ASSEMBLY INSTRUCTION OF PEDAL-POWERED MERRY-GO-ROUND

2204A Pedal-Powered Duck Merry-Go-Round **2204B Cycle Merry-Go-Round**



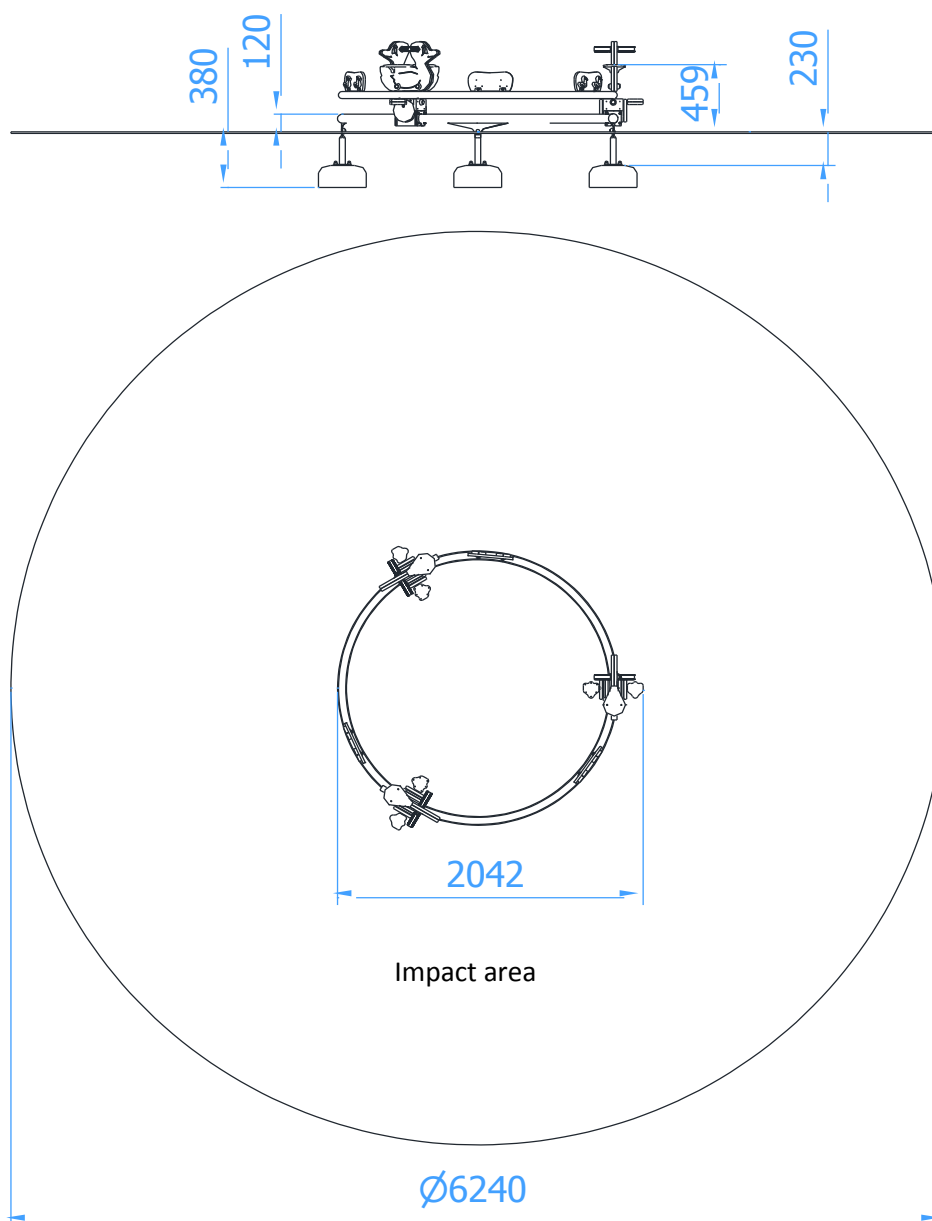


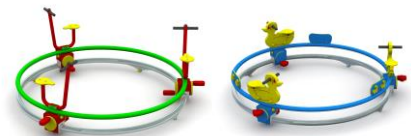
TABELE OF CONTENTS

INTRODUCTION	2
STAGE 1 – preparatory work	3
STAGE 2 – assembly of the construction.....	3
1. List of components	3
2. Assembly scheme	4

INTRODUCTION

- 2204A - Max. free fall height: 0,46 m
- 2204B - Max. free fall height: 0,55 m
- Depth of foundation: 0,38 m
- Impact area: Ø6,24 m

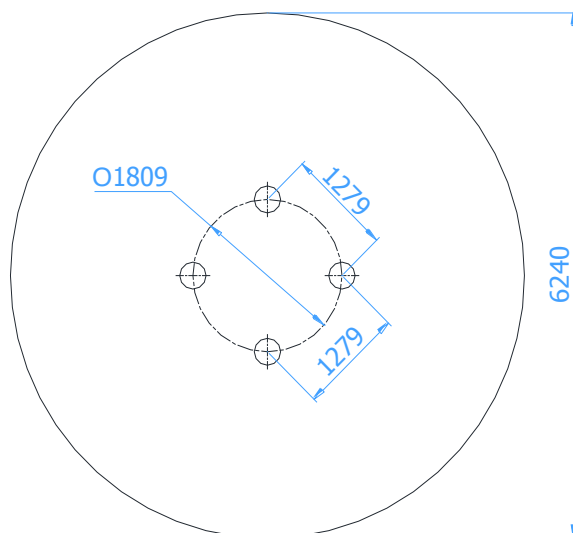




STAGE 1 – preparatory work

- Secure the assembly site to keep others at a distance
- Set the construction in the selected location while maintaining required impact area
- Mark approximately points of contact between stanchions and the ground.

Foundations positions:



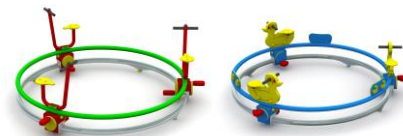
WARNING !

All installation activities shall be performed in accordance with health and safety standards
A foundation setup tolerance is ± 50 mm.

STAGE 2 – assembly of the construction

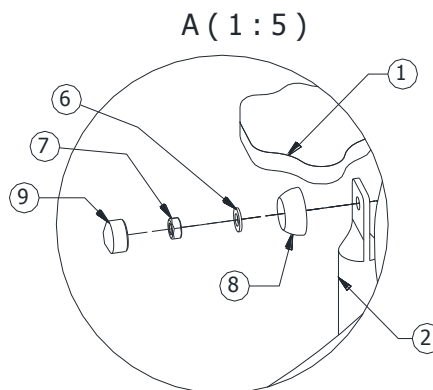
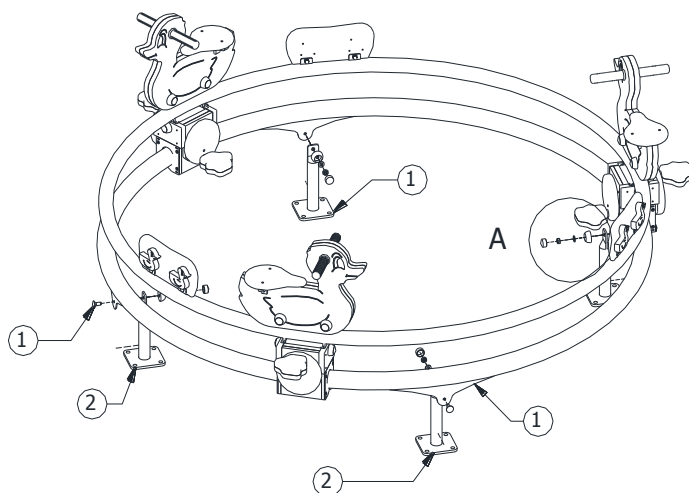
1. List of components

No	Name of component	Dimension	Qty.
1	Pedal-powered merry-go-round		1
2	Steel feet		4
3	Concrete foundation	O-320-4D	4
4	Hexagon head screw	M10x25	16
5	Carriage bolt	M10x35	4
6	Washer	Ø20xØ10,5x2	20
7	Nut	M10	4
8	Screw cap	M10	4
9	Screw cover	M10	4

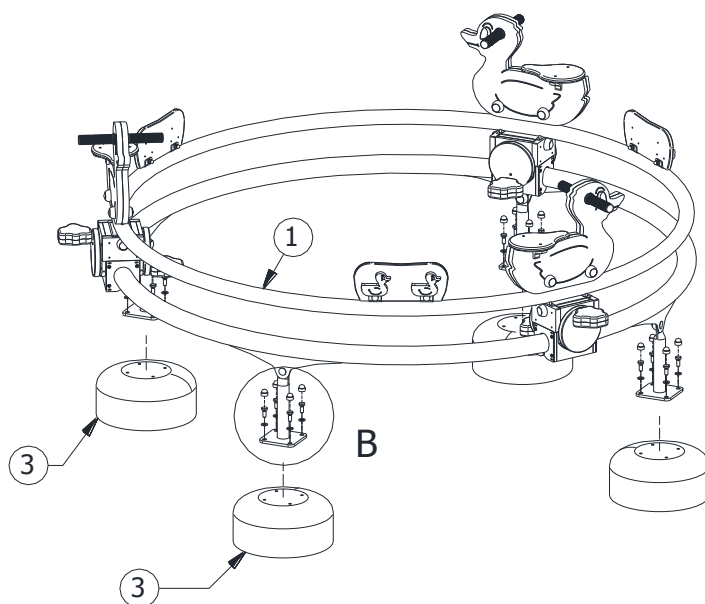


2. Assembly scheme

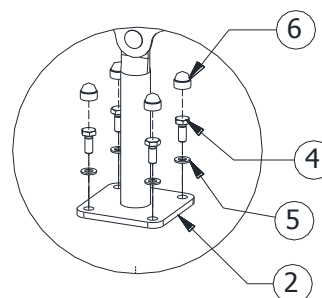
- Determine foundation setup
- Turf (if any) shall be removed and set aside
- Excavate holes for foundations with a appropriate depth
- Put the foundations into the holes
- Screw the feet to the track



- Screw the device to the foundations



B (1:10)



- Level the construction and set its vertical alignment. Check if the basic level mark coincides with level of the ground.
- Remove the slacks in joints
- Fill the holes with soil, compact it and level it with turf (if any) to the level of the ground
- Put the statutory plate